Final Project Report

NE30158

Design, Implementation, and Evaluation of an Anoxic Limestone Drain and Passive Aerobic Wetland Treatment System for the Pine Forest Discharge, Schuylkill River Basin, Schuylkill County, PA

Prepared for: Commonwealth of Pennsylvania Department of Environmental Protection

Prepared By: Schuylkill Headwaters Association, Inc.

In Association with: RETTEW Associates, Inc.

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TABLE OF CONTENTS

Section	<u>Page</u>
NARRATIVE DESCRIPTION OF PROJECT	1 to 4
PROJECT REPORT SUMMARY	S1
ACCOMPLISHMENT WORKSHEETS	A to I
PHOTOGRAPHS	P1 to P8
OPERATION, MAINTENANCE, AND REPLACEMENT PLANS	OM1



NARRATIVE DESCRIPTION OF PROJECT

INTRODUCTION

Abandoned mine drainage (AMD) from the Pine Forest Mine pump shaft contributes aluminum, iron, manganese, and acidity to Mill Creek, a tributary to the Schuylkill River in Schuylkill County. Consequently, Mill Creek is designated "impaired because of metals" on the 303(d) list. This project implemented a passive treatment system consisting of a flushable, anoxic limestone drain (ALD) followed by an aerobic wetland basin to neutralize acidity and reduce metals loadings from the discharge. Underdrain networks and outflow pipes within the ALD enable flushing of accumulated metals from the limestone bed to the wetland where final oxidation, precipitation, and settling of metallic-rich particles occurs. Because of the large flow rate and corresponding large size of the treatment system, "cubitainer" testing was conducted to evaluate the rate of limestone dissolution and any effects of the metal precipitate on limestone dissolution rates. This project has reduced AMD loadings from the Pine Forest discharge to Mill Creek and the Schuylkill River, and it will demonstrate the effectiveness of using an ALD for treatment of a large volume, near-neutral-pH, iron-contaminated discharge.

PROJECT DESCRIPTION

This project involved the design and installation of a passive treatment system consisting of an ALD, aerobic settling pond and wetland cells to reduce the acidity and metals loadings from the Pine Forest mine discharge to receiving streams. The conceptual design of the treatment system utilized information that was collected by the Pennsylvania Department of Environmental Protection (PaDEP) and the U.S. Geological Survey (USGS) for evaluating the project feasibility and for development of total maximum daily loads (TMDLs) on Mill Creek. This treatment system will raise the pH and alkalinity of the water and promote the precipitation of dissolved iron and other metals.

Flow and chemistry data collected since 1997 by the PaDEP (M. Hill, 2002, written commun.) and the USGS (C.A. Cravotta III, 2002, written commun.) indicated that the flow rate at the Pine Forest Discharge ranges from 1,180 to 1,580 gal/min and averages about 1,360 gal/min. The discharge water has consistently been acidic (pH 5.5 to 5.9; net alkalinity -1 to -38 mg/L CaCO₃), anoxic to suboxic (0.2 to 2.2 mg/L O₂), and contaminated with dissolved metals (Fe = 16.3 to 23.7 mg/L; Mn = 5.3 to 8.2 mg/L; Al = <0.5 to 1.6 mg/L). Water having this chemical character, but less than one-tenth the flow rate, has successfully been treated with 15-hour detention times in ALDs (Cravotta and Watzlaf, 2002). Recently constructed ALDs, such as that at the Buck Mountain discharge in the Swatara Creek basin, have been effectively producing net alkaline effluent with an average 3-hour detention time and have incorporated perforated piping within the limestone bed to enable flushing and hence reduce the potential for clogging. Cubitainer tests for the Pine Forest Discharge indicate comparable alkalinity production rates and maximum alkalinities for uncoated limestone and limestone that was placed at the site to become coated with precipitates. Nevertheless, field studies are needed to evaluate the actual performance and benefits of such large-scale passive treatment systems.

What was the project supposed to accomplish?

The conceptual design for this system was to construct three parallel ALD beds of crushed limestone (approximately 5,720 tons), each 125 ft. long x 20 ft. wide x 5 ft. deep. A perforated pipe network, equipped with valves, was proposed along the length of the ALD to facilitate periodic flushing of accumulated solids. At the average flow rate, the proposed design will provide for an initial detention time of approximately 4.6 hours and will have an estimated life span of 15 to 20 years. On the basis of cubitainer tests that evaluated coated and uncoated limestone, effluent from the ALD is expected to be alkaline over this life span. The conceptual plan proposed the Effluent from the ALD be sequentially routed through an aerobic pond (100 ft. long x 270 ft. wide x 3 ft. deep) and three shallow wetland cells (100 ft. long x 390 ft. wide x 1 ft. deep, 100 ft. long x 380 ft. wide x 1 ft. deep, and 100 ft. long x 110 ft. wide x 1 ft. deep) having a total surface area of approximately 2.6 acres or 10,200 m². Given the average iron loading rate of 2,120 g/day for the Pine Forest discharge, the total surface area is 1.5 times greater than the minimum aerobic wetland size of 7,175 m² per criteria of Hedin and others (1994) to achieve an average iron removal rate of 20 g/m²/day. The oxidation pond outfall was proposed to allow the water level to be raised to compensate for depth reductions that result from iron sludge accumulation. Iron loading calculations indicate approximately 0.8 foot of iron sludge per acre may accumulate over the site in a 10-yr period. The pre-design site survey seemed to indicate sufficient elevation differential to accommodate several feet of freeboard adjustment to the level(s) of the oxidation pond and wetland cells.

Monitoring will continue to be conducted by SHA in conjunction with the Philadelphia Water Department (PWD).

The treatment system was designed to completely neutralize the AMD and remove all the iron at average loading rates for the design life of the project (15-20 years). Metals loading to Mill Creek will be reduced accordingly. Monitoring for the project will document the load reductions as they may pertain to TMDLs developed for the watershed.

What did you actually do & how does it differ from your plan?

A design flow rate of 1,632 gpm, 120% of the average flow rate from the conceptual plan, was used in the final design of the system and the system was also designed to safely pass additional contributing overland flow from the 100-year flow through the system. The influent collection system required a design that would minimize aeration of the discharge prior to entering the ALDs and throughout the ALDs while maintaining the pool level in the pump shaft. This was a critical design element to decrease the chance of the ALDs becoming clogged with metal precipitate due to increasing the dissolved oxygen levels and preventing the mine pool from discharging at another location. The influent collection system chosen was an 18" SLCPP which has a 90° elbow on the upstream end which is turned down into the pump shaft. The influent lines and the ALD discharge structures were designed so the route to the ALDs was the easiest flow path for the discharge. This configuration allows the water to enter the treatment system without being aerated and still allows the pool level to be maintained and overflow should the flow from the discharge exceed what the system can handle. During construction it was noticed that coal particles were being suspended in the pump shaft by the constant upflow of

water. This was seen as a possible negative impact for the treatment system since these particles in the discharge could have caused clogging in the ALDs. A modified 1,500 gallon septic tank was added to the influent line as an inline sediment structure. The tank was completely buried to reduce aeration within the tank and a stainless steel baffle was bolted to the wall on the influent side of the tanks. The baffle was added to slow the velocity of the water through the tank and allow for sedimentation of the particles seen in the pump shaft.

The discharge water is distributed into the ALDs with vertical perforated risers controlled by valves. There is a primary riser and a secondary riser in each of the two ALDs. The most troublesome problem with both ALDs and OLDs has been clogging due to early metal precipitation and ineffective flushing to dislodge and evacuate the precipitate. The secondary riser was installed in case the area around the primary riser becomes clogged with metal precipitate. Should this happen, the valve to the primary riser can be closed and the secondary riser valve opened. Although the secondary riser is located approximately one-third of the way through the ALD it was felt that the decreased detention time in the drain was better than no treatment at all. The installation of the second riser will extend the life of the system should the primary riser become clogged and allow time for repairs while treatment is still possible in a partially disabled system.

The conceptual design called for three parallel ALDs but due to site constraints and construction costs it was decided that two ALDs would be installed. Each of the installed ALDs measures approximately 170 ft. long x 30 ft. wide x 5 ft. deep and they are filled with a total of approximately 1,800 tons of crushed limestone. A perforated pipe flushing network was installed in the bottom of the ALDs in the upstream two-thirds, which included two separate flushing zones in each ALD controlled by valves. The intent of the flushing system was to flush out accumulated solids within the drain where solids were most likely to accumulate near and directly downstream of the influent riser structures. The flushing zones were manifolded together within the ALD central berm and outleted to the settling pond. Additionally, due to springs in the ALD area, perforated drain piping was laid beneath the liners of both ALDs to drain the springs to the settling pond and prevent the springs from washing sediment into the drain. The ALD outlet structures (2 per ALD) are modified inlet boxes with grating on the upstream side to hold the limestone in the drain, a stainless steel baffle plate placed in the center of the box to regulate flow from the ALD, and a weir at the top of the downstream side. An 8" PVC pipe penetrates the baffle to enable draining of the ALD for maintenance and the water level within the ALD is maintained by the weir on the downstream side of the modified inlet box and an Agri-Drain on the drain line. During normal operation the ALD discharge flows through the weir in the downstream side of the modified inlet boxes and over a riprap lined spillway into the settling pond.

The settling pond measures approximately 200 ft. long x 120 ft. wide x 3 ft. deep (0.51 acres) and can be drained via a valved drain pipe which discharges to the existing stream. The settling pond discharges to a series of three wetland cells via a 90 ft. wide broad crested spillway. All of the wetland cells are approximately one foot deep, can be drained by valved drain pipes, and have a topsoil/mushroom compost substrate placed in the bottom to accelerate wetland plant growth. The wetland cells measure approximately as follows: Cell #1 - 260 ft. long x 120 ft. wide; Cell #2 - 300 ft. long x 100 ft. wide; and Cell #3 - 180 ft. long x 50 ft. wide. The total

surface area of the wetland cells is approximately 1.55 acres. Each wetland cell overflows to the next over a riprap lined broad crested spillway, these spillways control the water level and provide aeration between the cells. The discharge for the treatment system is a broad crested spillway which discharges to the existing stream.

What were your successes & reasons for your success?

One of the major successes of the project was the ability to complete the project on Reading Anthracite Company (RAC) property using RAC as a construction partner in the project. This project has set the cornerstone for more projects on RAC property.

What problems were encountered & how did you deal with them?

One of the major problems encountered during construction was the identification of material in the mine discharge that could potentially clog the limestone beds or piping. To eliminate this problem SHA installed a settling chamber in the influent line prior to the anoxic drains to eliminate this issue.

How did your work contribute to the solution of the original problem?

Our project should remediate the contamination from the Pine Knot Discharge from ing the Mill Creek.

What else needs to be done?

A much smaller intermittent discharge was identified during construction. This discharge will need to be evaluated for a future treatment system.

• What are your plans for disseminating results of your work?

An interpretative sign is on order and will be installed and a media event is being scheduled.

How well did your spending align with your budget request?

Our awarded grant amount was well under the amount of our original grant application. Therefore, SHA was forced to seek additional funding sources. Overall, our project was very close to our original grant request.

Project Report Summary

PROJECT REPORT SUMMARY

The primary goal of the project was to eliminate AMD (acid and metal) loadings from the Pine Forest Shaft Discharge to Mill Creek and the Schuylkill River. The passive treatment system reduces non-point source pollution, improves water quality, and improves wildlife and fisheries habitats. The secondary goal was to evaluate the effectiveness of an anoxic limestone drain for treatment of a low-pH, moderately oxygenated and iron-contaminated, moderate-to-high-flow discharge. The knowledge gained from this evaluation is being used for improving remedial designs for treatment of AMD.





COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION



Growing Greener Goals and Accomplishments Worksheets

Project Name <u>Pine Forest Discharge AMD Treatm</u>	ent Project
Project Number <u>NE30158</u>	County Schuylkill
State Watershed Plan Name and Code Schuylkill	River - 3A
State Watershed Flam Name and Gode Gendynam	(e.g., Clark-Paxton Creeks – 7C)
Date Prepared 10 / 31 / 07 (month/day/	year)
This Report is (choose one):	
Project Goals	
Project Accomplishments (to b	e submitted with final report)
Project Type (check all that apply)	
Organization of a Watershed G	roup (fill out Sheet A*)
Watershed Assessments and Deve (check all that apply and fill out sl	elopment of Restoration and/or Protection Plan heet B*)
☐ AML/AMD	
☐ Non-Point Source	
Assessment	
Development of Restoration	on Plan
Development of Protection	n Plan
Implementation of Watershed Res (check all that apply and fill out S	storation and/or Protection Project Theets C, D, E, F, and G*)
Oil and Gas	
☐ Non-Point Source	
☐ Restoration	
☐ Protection	
Demonstration (fill out Sheet in	H*)
☐ Education/Outreach (fill out Si	heet I*)

^{*}Please fill out all the appropriate information on the sheets corresponding to your project type. Leave blank any sheets or information on the sheets that do not apply to your specific project. If you have any questions call the Grants Center at 717-705-5400.

Organization of a Watershed Group

Name of Group				
Watershed Area			Acres	
Membership			Number	
Meetings Held			Number H	eld
			Attendanc	e
Mission Defined	☐ Yes	☐ No		
Incorporation	☐ Yes			Date
	Applied			Date
	☐ No			
Non-Profit Status	☐ Yes			Date
	Applied			Date
	☐ No			
Officers Elected	☐ Yes	☐ No		
Strategic Plan Developed	Yes	☐ No		Date
Newsletter			Number Printed	
Brochures			Number Printed	
Webpage				Web Address
Other Outreach	Describe	e in Narrative		
Describe Activities to date	e for your o	rganization:		

Watershed Assessments and Development

Watershed Restoration and/or Protection Plans

Alea Assessed	acres	Problems Identified:	ו ☐ Point Source P	Pollutants
Stream Reach	feet	Erosion & Sedimentation	Stormwater 🛚 Tem	Temperature
Data Gathered	briefly describe	303D Listed		
Monitoring Measurements	type	Chapter 93 designation		
Mans Developed	number/type	☐ Nutrient Assessed		list below
Surveys Completed	type	Frequency of Monitoring		_ describe
Fish Identified	species	Stream Corridors Restored	fee	feet planned
Macroinvertebrates Identified	species	Stream Corridors Protected	fee .	feet planned
Riparian Buffers Restored	feet planned	☐ Education/Outreach		_ describe
Riparian Buffers Protected	feet planned	TMDL Completed	·	_ describe
Stations Monitored: Chemistry	#/frequency	☐ Public Input		_ describe
Biology	#/frequency			
Describe vour project activities to date:				
Describe your project activities to date.				
Describe your project activities to date.				

Receiving Stream Mill Creek, East Norwegian Township & St. Clair Borough, Schuylkill County, PA

name/location

acres Describe Activities to Date: Design, permitting, & construction completed, system gpm gpm (pdd) Sytem just started mg/L as CaCO₃ (pdd) Sytem just started mg/L Sytem just started S.U. Sytem just started mg/L as CaCO₃ Sytem just started mg/L Sytem just started Mg/l (bbd) bounds ber day **Contaminants Removed/Prevented** Oil and Gas After Wildlife Habitat Created Downstream Quality Total Flow Before Total Flow After is in operation. Planning official press conference for spring. Wells Plugged **Alkalinity** Acidity Iron 5.5 8 Acres tons Feet acres # wet or dry seal acres Acres Before Receiving Stream Benefits AML High Walls Removed _______
Land Remined ______
Wildlife Habitat Improved __ Acid Iron ¥ Σ 표 Sealing Mine Portals ₹ ☐ Openings Closed Grout Injection ☐ Mine Capping ☐ Trees Planted mg/L mg/L as CaCO₃ mg/L as CaCO₃ mg/L mg/L ☐ Revegetation S.U. 30.7 ppd tbd pbd tbd pbd tons gpm high 20 years 30 years anaerobic acres ft. MOLC tons LS 6.7 effluent 5,720 2 aerobic acres total LS capacity capacity (gpm) lbs/acre tons organic matter Contaminants removed/Contained by system (average) tons Limestone(LS) Upstream Quality Successive Alkalinity Producing System (SAP) **Total Treated Flow Rate AMD Treatment** Manganese Oxidizing Bacteria Systems ft. OLC ☐ Reverse Alkalinity Producing Systems Ā Ϋ́ ٤ ¥ ¥ ¥ Acid Beneficial Use of Dredged Material 5.5 influent 538 ppd Al 1,600 gpm average 153 ppd ☐ Limestone Dosing/Dumping * Predicted lifespan of system Sludge Capacity tons (LS) Bactericide Remediation M Anoxic Limestone Drain Before **Excess Alkalinity added** ☐ Limestone Channel ☐ Diversion Wells Settling Ponds. pH change Į<u>o</u> Ion Acid Ξ ₩ 핌 ₹

Manure Storages: Dairy Beef Number Cubic Feet AEUs On conventional cropland On bayland Beef Soil Conservation Plans Developed On conventional cropland acres On hayland On hayland On hayland On pasture acres On hayland On pasture acres On hayland On pasture acres On pasture Crops planted Cover crops planted Nutrient management plans Built without manure storage Built without manure storage Curbing Roof Gutters Roof Gutters Built without manure storage Curbing Curbing Chert Curbing Chert		Upland	Streams/Wetlands
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On hayland On pasture Grazing land No till Cover crops planted Ith manure storage Inthout management plans Inthout manure storage Inthout management plans Inthout manure storage Intho	Cubic Feet AE		Separate pages
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Stabilized Crossings Latitude Longitude	Other (Describe)		
Latitude			
Promise in in all an authority and afficients of attention		_	
Describe your implementation acuvities to date.	Describe your implementation activities to date:		

Name of Project:					
		Non-Point Other	her		
	Stormwater		Other BMP		Streams/Wetlands
Latitude	Longitude				Measures on
Extended dry detention basin	number	drainage area	Sediment Ponds	number	separate pages
Wet detention pond	number	drainage area	Septic Pumping	number	
Conversion of dry retention to wet	number	drainage area	Home Septic	1	
Pond-wetland system	number	drainage area	Denitrification installed	number	
Stormwater wetland	number	drainage area	Septic systems connected	1	
Sand Filter	number	drainage area	to WWTP POTW	number	
Infiltration Swale	number	drainage area	Nutrient Management	acres	
Porous Pavement	number	drainage area	Dirt/Gravel Road Maintenance	feet	
Roof Water Management	number	drainage area	Road Bank Stabilized	Ŧ	

Describe your implementation activities to date: (Advise if your improvements are new construction, replacements, or changes to existing systems)

Operation & Maintenance (describe below)

Other (describe below)

	Streams	
Name of Project:	303D Listed	ed Tyes No Chapter 93 Designation
Riparian buffers installed avg width (ft) (Report both sides of stream if appropriate)		A .
shed	type avg width (ft)	
Land use where established Stream bank protection with fencing Stream bank protection without fencing	length (ft)	avg. width (FT)
Barerooted plantings		type/species (trees, shrubs, grasses) type/species (trees, shrubs, grasses)
Protected root stock		type/species (trees, shrubs, grasses) type/species (trees, shrubs, grasses)
Invasive species removed Dams removed	length (ft)	type/species (trees, shrubs, grasses) height (ft)
ohology (FGM) restoration	(ft) (ft)	
Fish structures Rootwads		type length
J-hook vanes Trash removed tons	number of sites	
Protection Measures Implemented (describe below) Please describe activities to date: (include sources of technical assistance)	echnical assistance)	

Demonstration Project

Name of project:			
Type of project			
Mining Related	☐ Yes	☐ No	
Non-point Related	☐ Yes	☐ No	
Demonstrations Held			_ Number
			_ Attendance
Publicity	1.07		_ Number
Newspapers			_ Number
Radio Spots	 		_ Number
TV Spots			_ Number
Internet	*************************************	<u>.</u>	_ Number
Magazine Articles			_ Number
Other		<u></u>	_ Number
Describe activities and	technologies	developed to	date for your demonstration project:

Education Project/Outreach

	Schools reached	 number
	Children reached	 number
	Adults reached	 number
	Brochures distributed	 number
	Newspaper articles	 number
	Radio/TV spots	 number
	Magazines	 number
	Web site hits	 number
	Training sessions held	number
		 attendance
	Workshops held	 number
		 attendance
escribe your effor	ts to date:	

Photographs

Operation, Maintenance, and Replacement Plans

OPERATION, MAINTENANCE, AND REPLACEMENT PLANS

The treatment system was designed to minimize maintenance. Nevertheless, specific features were incorporated to facilitate adjustments needed to accommodate changes in flow rates and/or the accumulation of precipitated iron-rich sludge. Monitoring for the project is providing data needed to evaluate iron loading rates and the function of the treatment system for possible modifications for long-term performance. The anoxic limestone drain (ALD) includes a perforated pipe flushing system installed along its length that facilitates the removal of accumulated sludge, if required. The flushing system diverts the sludge to the oxidation pond. The oxidation pond outfall is designed to allow the water level to be raised to compensate for depth reductions that result from iron sludge accumulation. Iron loading calculations indicate approximately 0.8 foot of iron per acre may accumulate over the site in a 10-year period. The pre-design site survey indicated sufficient elevation differential to accommodate several feet of freeboard adjustment to the level(s) of the oxidation pond and wetland cells.

Maintenance will be performed by Schuylkill Headwaters Association, Inc. (SHA) and Schuylkill Conservation District (SCD) and will include such tasks as periodic flushing of the ALD; cleanout of the septic tank, as needed, to prevent clogging of the ALD; monitoring water levels in the treatment system; monthly monitoring of the entire system to determine if there is plugging of the ALD with sediment; and, general observation for erosion as well as removal of debris and sediment. The Philadelphia Water Department (PWA) will continue its water quality monitoring program on the Mill Creek, downstream of the Pine Forest treatment system in order to determine the effectiveness of the system. In addition, SHA is in the process of selecting a graduate student to study and evaluate the effectiveness of the treatment system in reducing metals loading from the mine discharge.

SHA has received a planning grant from the William Penn Foundation to determine a funding mechanism for operation, maintenance and replacement issues that occur in the future. If problems arise with the operation of the Pine Forest Discharge AMD Treatment System, SHA will apply for funding to make the necessary repairs and changes.